

Angle Seat Control Valve 7020 SCHUBERT SALZER

with integrated positioner DN 8 up to DN 80 - PN 40

Type 7020 with digital positioner Type 8049

Control valve with integrated microprocessor-positioner for the control of neutral through to aggressive media in process engineering, chemical industry and for plant equipment.



- Space saving design and low weight
- No steady-state air consumption
- Operation independent of mounting position and supply pressure variations
- Not sensitive to vibration
- Instrument grade air not essential
- Software configurable flow characteristics
- Protection Class IP65
- For temperatures from -100°C up to +220°C

Type 7020 with i/p-positioner Type 8047

Pneumatically operated control valves for neutral through to highly aggressive media.



- Integrated positioner
- Compact design
- All parts contacting the fluid made from stainless steel
- Temperatures up to 200°C
- Working pressure up to 40 bar
- For temperatures from -100°C up to +220°C

Technical Information

Body material	Stainless steel 1.4408	Bronze CC491K
Nominal sizes	DN 8 up to DN 80	DN 15 up to DN 50
Connections		
Pipe thread acc. ISO 228-1	DN 8 up to DN 80	DN 15 up to DN 50
NPT thread	DN 8 up to DN 80	DN 15 up to DN 50
Welding ends	DN15 up to DN 80	-
Nominal pressure	PN 40	PN 16
Fluid temperature*	-30°C up to +200°C	
Ambient temperature**	digital positioner -10°C up to +75°C analog positioner -15°C up to +60°C	
Packing leakage	tested according to TA-Luft as defined in DIN EN ISO 15848-1 and VDI 2440	

*: Please consider further temperature versions and limits in technical bulletin 32

**: Please consider the limitation of use of the positioner

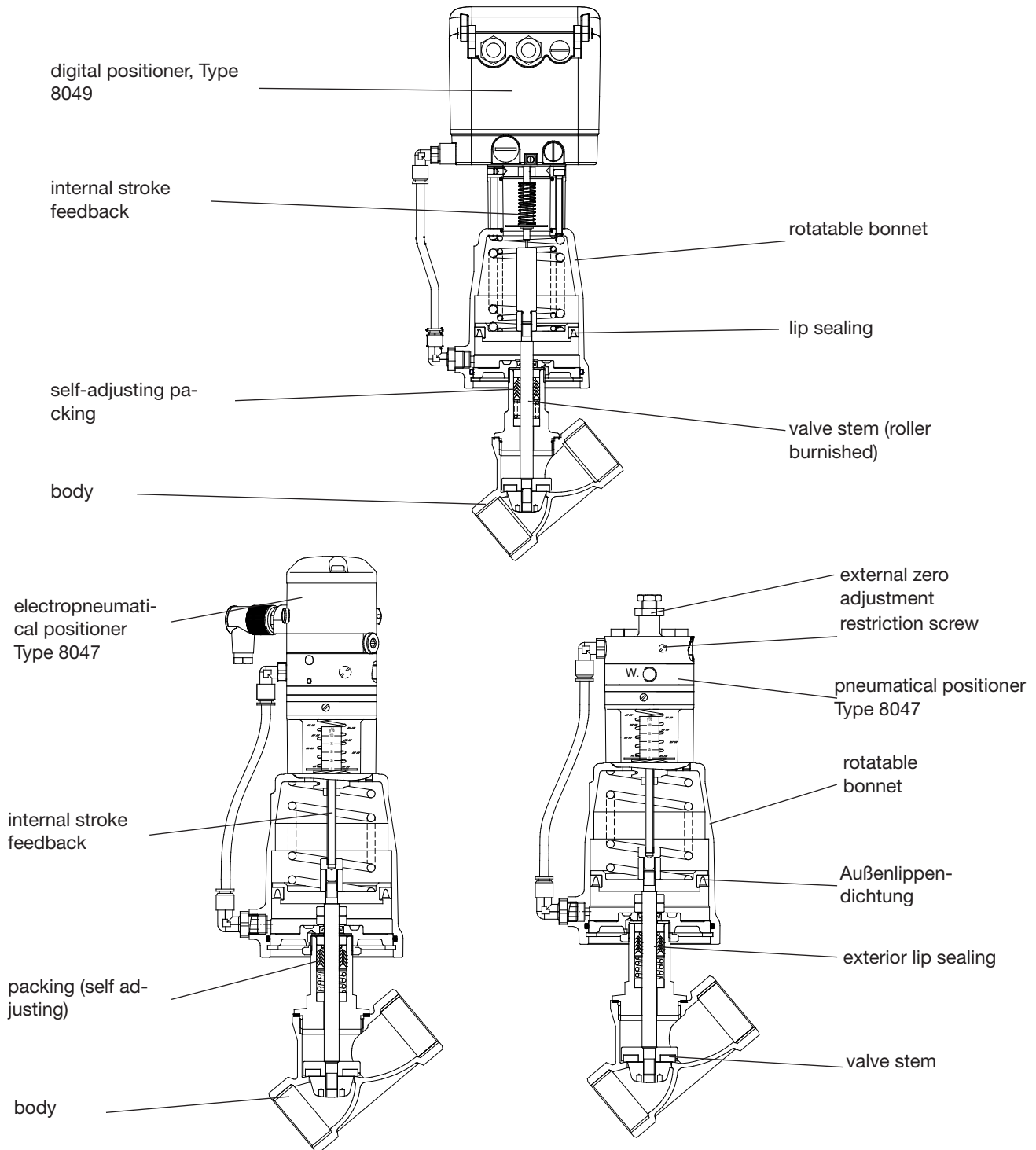
Options:

e.g.

- Optical position indicator
- External I/P-converter Type 8045
- Ex-electropneumatic positioner (Ex II 2 G EEx ib IIC T6)

Angle Seat Control Valve 7020

standard design with integrated positioner



Materials

Body	Stainless steel 1.4408 / Bronze CC491K
Seating seal	PTFE
Bonnet	Brass chrome plated (actuator Ø 50 mm, 80 mm) Aluminium corrosion protected (actuator Ø 125 mm)
Diaphragm actuator	Stainless steel 1.4301/1.4305
Actuator springs	Stainless steel 1.4310 (actuator Ø 50 mm, 80 mm, diaphr.act.) Spring steel wire C, zinc coated (actuator Ø 125 mm)
Packing	PTFE (carbon filled), spring 1.4310
Valve stem	Stainless steel 1.4571, roller burnished
Position indicator	PA Trogamid (clear)

Angle Seat Control Valve 7020



standard design with integrated positioner

Positioner

For technical information of our positioners please refer to the corresponding data sheets.

Admissible Differential Pressures

digital positioner

DN	Differential pressure (bar) 1)	Supply pressure range bar	Piston Ø mm	Springs Number
8	17	4 - 6	80	2 *
15	17	4 - 6	80	2
20	17	4 - 6	80	2
25	17	4 - 6	80	1
25	17	3 - 6	125	2
25	17	3 - 6	250	4
32	10	4 - 6	80	1
32	17	3 - 6	125	2
32	17	3 - 6	250	4
40	6	4 - 6	80	1
40	17	4 - 6	125	3
40	17	3 - 6	250	6

1) Maximum 16 bar for bronze case

* special springs

p/p- and i/p-positioner

DN	Differential pressure 1) bar	Supply pressure range bar	Piston Ø mm	Springs Number
8	17	4 - 6	80	2 *
15	17	4 - 6	80	2
20	17	4 - 6	80	2
25	12	4 - 6	80	1
25	11	2,8 - 6	250	4
32	7	4 - 6	80	1
32	13	3 - 6	125	2
32	17	2,8 - 6	250	6
40	4	4 - 6	80	1
40	11	4 - 6	125	3
40	15	3,4 - 6	250	8

1) Maximum 16 bar for bronze case

* special springs

diaphragm actuator, direct pressure range

DN	Differential pressure (bar) 1)		Max. pressure NO (bar) 1)		Supply air (bar)		Diaphragm area
	spring range		spring range		spring range		mm
	0,2 - 1 bar	0,4 - 2 bar	0,2 - 1 bar	0,4 - 2 bar	0,2 - 1 bar	0,4 - 2 bar	
15	17	17	17	17	1,2	2,4	250
20	16	17	17	17	1,2	2,4	250
25	9	17	12	15	1,2	2,4	250
32	5	15	6	13	1,2	2,4	250
40	3	10	2	5	1,2	2,4	250
50	2	6	1	2	1,2	2,4	250

1) Maximum 16 bar for bronze case

Kvs-Values

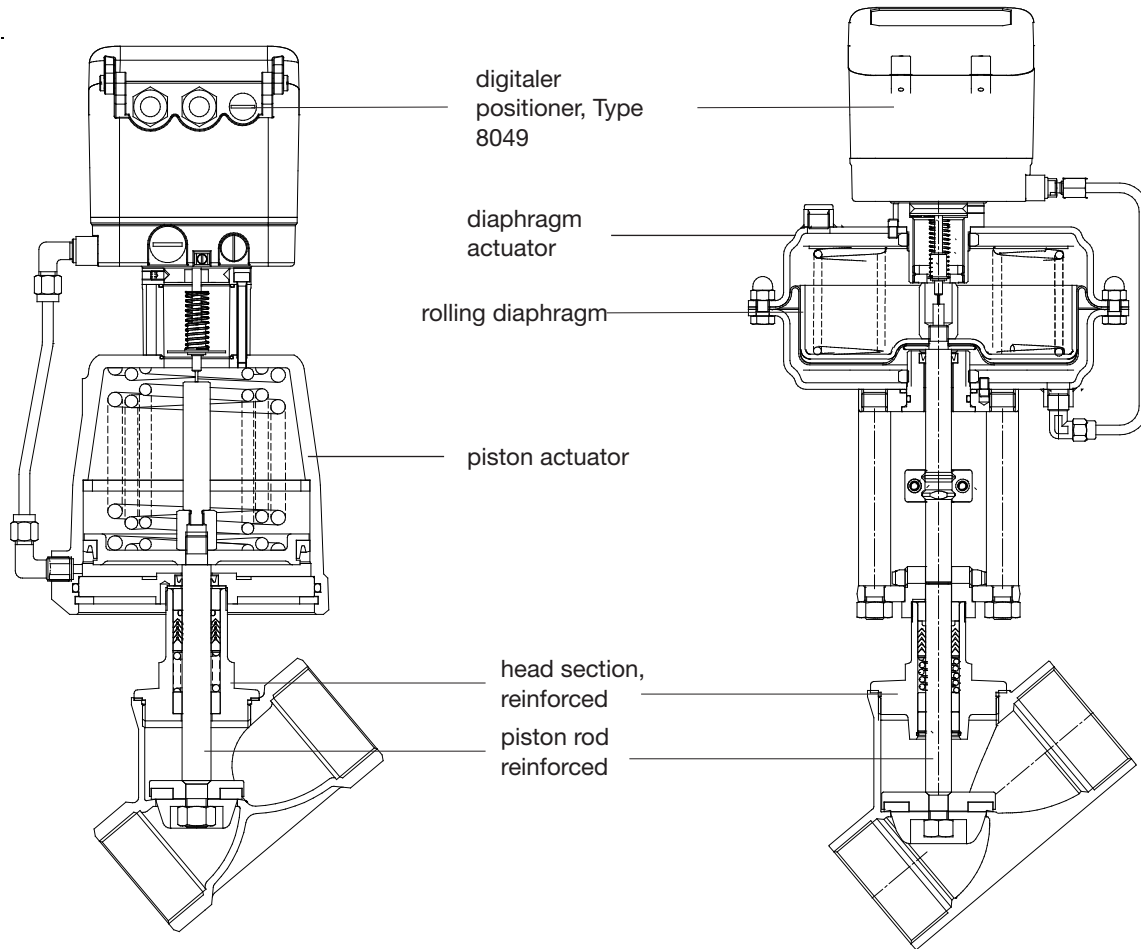
DN	linear						equal percentage					
	8	15	20	25	32	40	8	15	20	25	32	40
100%	0,6	3,8	8,8	14	20	27	0,6	3	6	10	16	25
40%	0,24	1,5	3,5	5,8	8	11	-	1,2	2,4	4	6	10
25%	0,15	0,93*	2,2	3,6	-	-	-	0,8*	1,5	2,6	-	-
15%	-	-	-	-	-	-	-	0,46*	-	-	-	-
10%	-	0,4*	-	-	-	-	-	-	-	-	-	-
7,5%	-	-	-	-	-	-	-	0,23*	-	-	-	-

*Kvs-values not possible with bronze housing

Angle Seat Control Valve 7020

reinforced design with integrated positioner

DN50 up to DN80, PN40



Admissible Differential Pressures

digital positioner

DN	differential pressure (bar) 1)		Supply pressure range (bar)	Piston-Ø (mm)	Springs configuration (number)
	PTFE	PEEK			
50	3	-	4 - 6	80	1
50	11	3	4 - 6	125	3
50	12	5	3 - 6	250	6 *
50	17	10	4 - 6	250	8
50	17	17	4 - 6	250	12 *
65	6	-	4 - 6	125	3
65	13	8	4 - 6	250	12
80	3	-	4 - 6	125	3
80	9	5	4 - 6	250	12

1) Maximum 16 bar for bronze case

* special spring configuration

p/p- and i/p-positioner

DN	differential pressure (bar) 1)	Supply pressure range (bar)	Piston-Ø (mm)	Springs (number)
	PTFE			
50	2	4 - 6	80	1
50	6	4 - 6	125	3
50	13	4 - 6	250	10*
50	16,9	4 - 6	250	12
65	9,3	4 - 6	250	12
80	6,3	4 - 6	250	12

Kvs-Values

DN	linear			equal percentage		
	50	65	80	50	65	80
100%	43	52	69	34	44	59
63%	26	32	-	23	29	-

Angle Seat Control Valve 7020

Pressure balanced design with integrated positioner

DN50 up to DN80, PN40, with stainless steel case

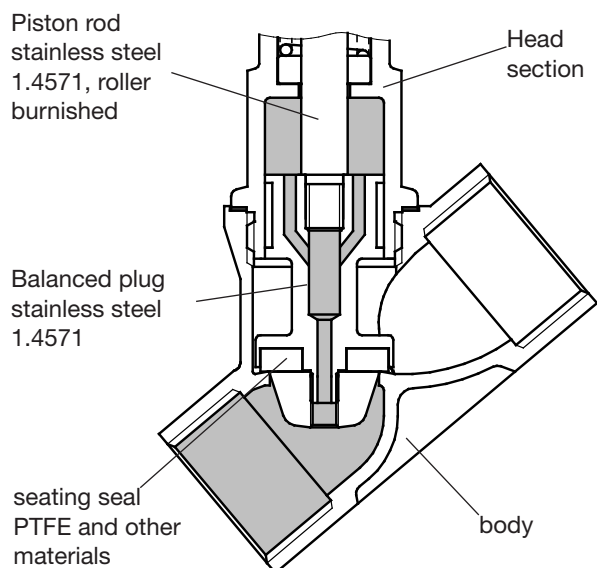
Admissible Differential Pressures

digital positioner

DN	Differential pressure (PTFE)	Supply pressure range	Piston Ø	Springs
	bar	bar		Number
50	17	4 - 6	125	3
65	17	4 - 6	125	3
80	17	4 - 6	125	3

p/p- and i/p-positioner

DN	Differential pressure (PTFE)	Supply pressure range	Piston Ø	Springs
	bar	bar		number
50	17	4 - 6	125	3
65	17	4 - 6	125	3
80	17	4 - 6	125	3



Angle Seat Control Valve 7020

with integrated positioner

Ordering Number System

7	0	2	0	/					V									S		
---	---	---	---	---	--	--	--	--	---	--	--	--	--	--	--	--	--	---	--	--

1 - 6 : Please quote all 6 sections.
7 - 14: Quote only if required.

Type	Size	Symbol: "V": Valve "A": Actuator (valve without body) "R": Repair kit (sealings)
------	------	--

1.	Body type	2.	Connection	3.	Body materials	4.	Seat material	5.	Positioner	6.	Actuator	7.	Springs
1	angle body control valve type 7020	0	pipe thread ISO 228-1	1	bronze CC491K	0	PTFE	6	p/p positioner, Type 8047	1	piston 80 mm	-	without significance
		5	NPT thread	2	stainless steel 1.4408			7	i/p positioner, Type 8047	2	piston 125 mm	1	spring to open (only with digital positioner)
		6	without thread welding ends acc. DIN11850					8	i/p positioner with plug connection M12x1, Type 8047	C	diaphragm D 250mm	P	spring set 0,2-1bar (D 250mm)
		H	thread welding ends acc. ISO					9	i/p positioner ex-proof (II 2 G Eex ib IIC T6), plug connection M12x1, Type 8047			T	spring (D 250mm)
								C	digital positioner, Type 8049 4 wire			W	spring set 0,2-1bar (D 250mm)
								R	digital positioner Type 8049 2 wire			Y	6 springs (D 250mm)
								W	digital positioner Type 8049-ExPro, ATEX, IECEX				8 springs (D 250mm)
								K	digital positioner type 8049 ExPro-FM with base plate in stainless steel; Ta = -10°C to +75°C; IS Class I Division 1, Groups A, B, C, D; T4 Entity; Class I Zone 0 AEx ia IIC T4 Entity, IP65				12 springs (D 250mm)
								N	digital positioner Type 8049 IO-Link version				
								Y	digital positioner type 8049 ExPro-FM with base plate in stainless steel; Ta = -10°C to +75°C; NI Class I Division 2, Groups A, B, C, D; T4 NIFW, IP65				
8.	Characteristic	9.	Packing	10.	Kvs-value	11.	Accessories	12.	Special versions	13.	Seal	14.	Position indicator
-	linear	-	standard	-	full Kvs-value	-	without pilot-valve DN2 230V AC	S	To state if some stations are quoted!	-	standard	-	standard
1	equal percentage	2	packing underneath	1	red. to 40%	6	pilot-valve DN2 24V DC						
				2	red. to 25%	7							
				3	red. to 15%								
				4	red. to 7,5%								
				5	red. to 22,5%								
				6	red. to 10%								

Ordering Example:

7020/020V1620C1

Angle Seat Control Valve, nominal size DN 20, without thread, stainless steel, PTFE seat material, N.C., digital positioner Typ 8049, 4-wire, with position indicator, piston Ø 80 mm, linear characteristic, Kvs-value = 8,8

reinforced design (from DN50):

Ordering Example:

7020/050V1620C1-----S-----K

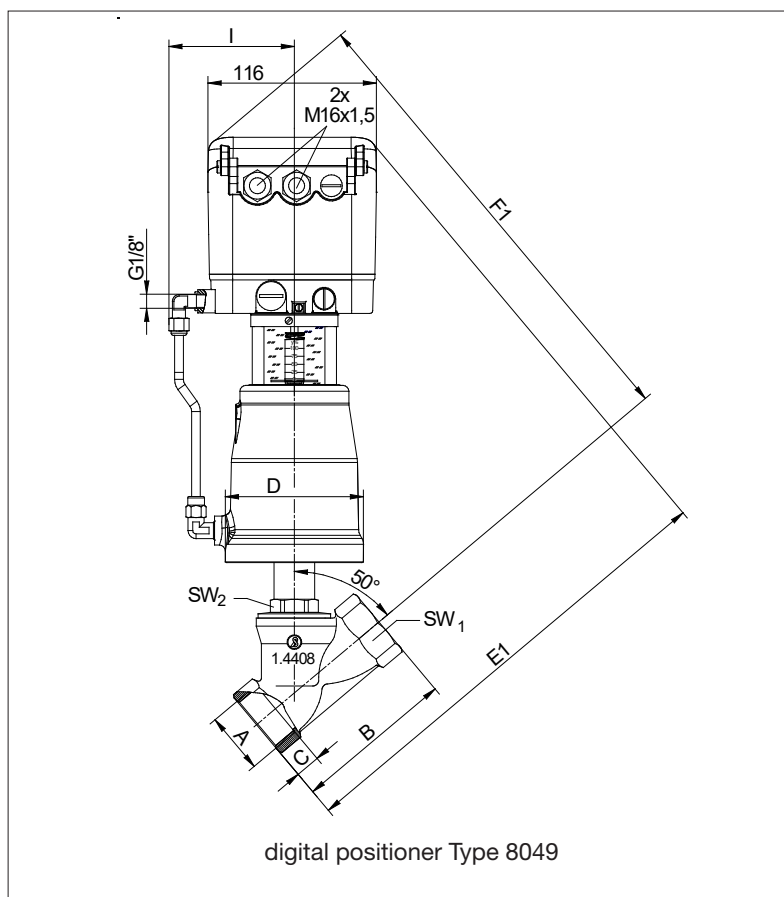
Angle Seat Control Valve, nominal size DN 50, without thread, stainless steel, PTFE seat material, N.C., digital positioner Typ 8049, 4-wire, with position indicator, piston Ø 80mm, linear characteristic, Kvs-value = 43, reinforced design

„K“ reinforced design

Angle Seat Control Valve 7020

piston actuator with integrated positioner

Dimensions and Weight



DN	Actuator	A G/NPT	B	C	D	E	F	I	SW1	SW2	Weight (kg)
8	80	3/8"	60	12	96	287	304	80	20	30	4,2
15	80	1/2"	65	12	96	309	301	80	25	30	4,4
20	80	3/4"	75	13	96	314	306	80	31	30	4,5
25	80	1"	90	15	96	324	311	80	39	30	4,7
32	80	1 1/4"	110	17	96	339	326	80	48	30	5,0
32	125	1 1/4"	110	17	146	369	356	105	48	30	7,6
40	80	1 1/2"	120	19	96	344	331	80	55	30	5,3
40	125	1 1/2"	120	19	146	374	361	105	55	30	7,9

reinforced design:

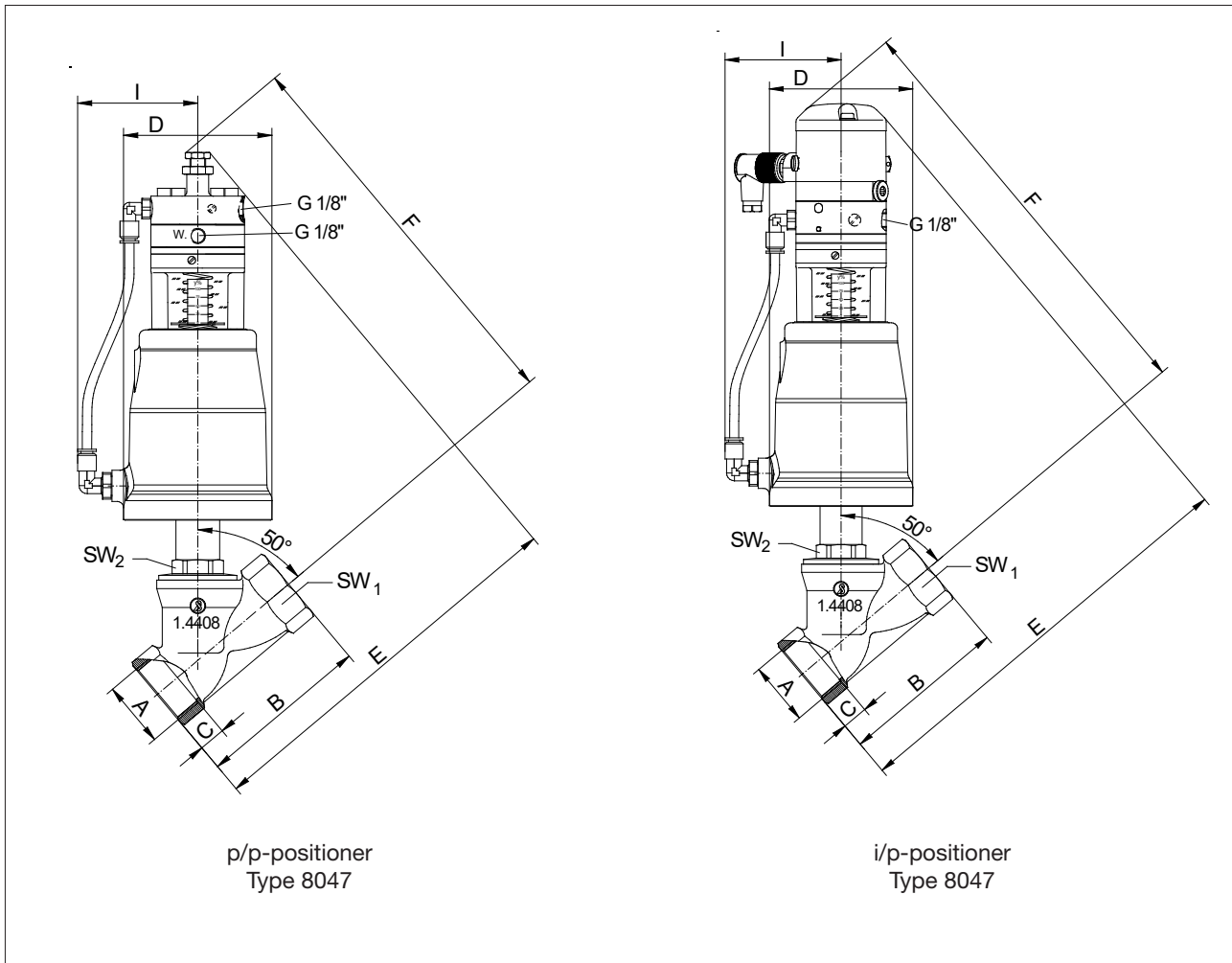
50	80	2"	150	25,7	96	350	350	80	68	32	5,9
50	125	2"	150	26	146	365	365	105	68	32	8,5
65	125	2 1/2"	180	30	146	385	380	105	85	36	8,9
80	125	3"	214	34	146	435	380	105	100	41	11,4

Dimensions in mm

Angle Seat Control Valve 7020

piston actuator with integrated positioner

Dimensions and Weights



DN	Actuator	A G/NPT	B	C	D	E		F		I	SW1	SW2	Weight (kg)	
						Positioner p/p	Positioner i/p	Positioner p/p	Positioner i/p				p/p	i/p
8	80	1/4"	60	12	96	220	250	230	260	80	20	30	3,7	4,0
15	80	1/2"	65	15	96	220	250	230	260	80	25	30	3,7	4,0
20	80	3/4"	75	16,3	96	225	255	235	265	80	31	30	3,8	4,1
25	80	1"	90	19,1	96	235	265	240	270	80	39	30	4,0	4,3
32	80	1 1/4"	110	21,4	96	250	280	255	285	80	48	30	4,3	4,6
32	125	1 1/4"	110	21,4	146	265	295	275	305	105	48	30	6,9	7,2
40	80	1 1/2"	120	21,4	96	255	285	260	290	80	55	30	4,6	4,9
40	125	1 1/2"	120	21,4	146	270	300	280	310	105	55	30	7,2	7,5

reinforced design:

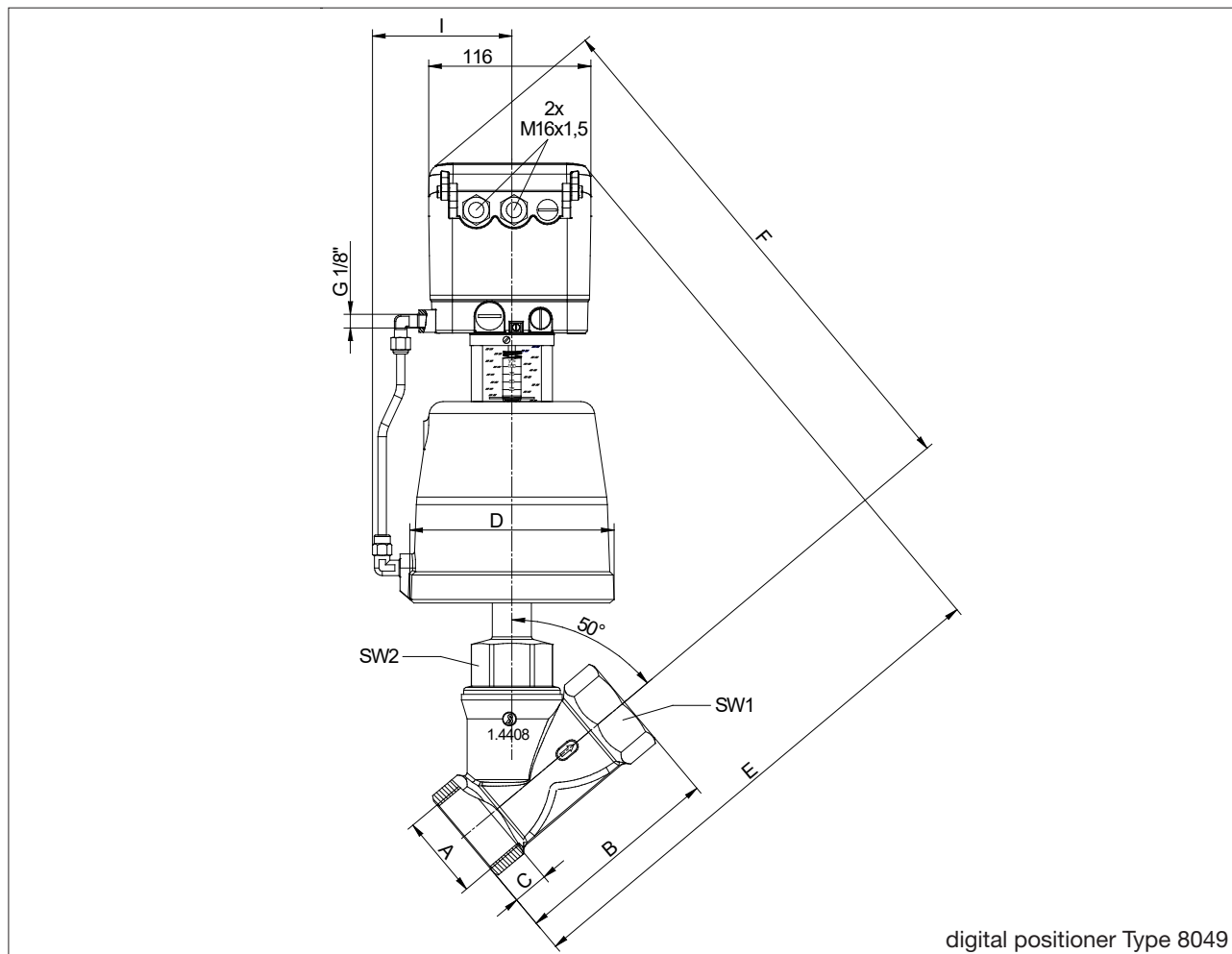
50	80	2"	150	21	96	275	305	270	300	80	68	32	5,3	5,5
50	125	2"	150	25,7	146	285	315	285	315	105	68	32	7,8	8,1

Dimensions in mm

Angle Seat Control Valve 7020

Pressure balanced design with integrated positioner

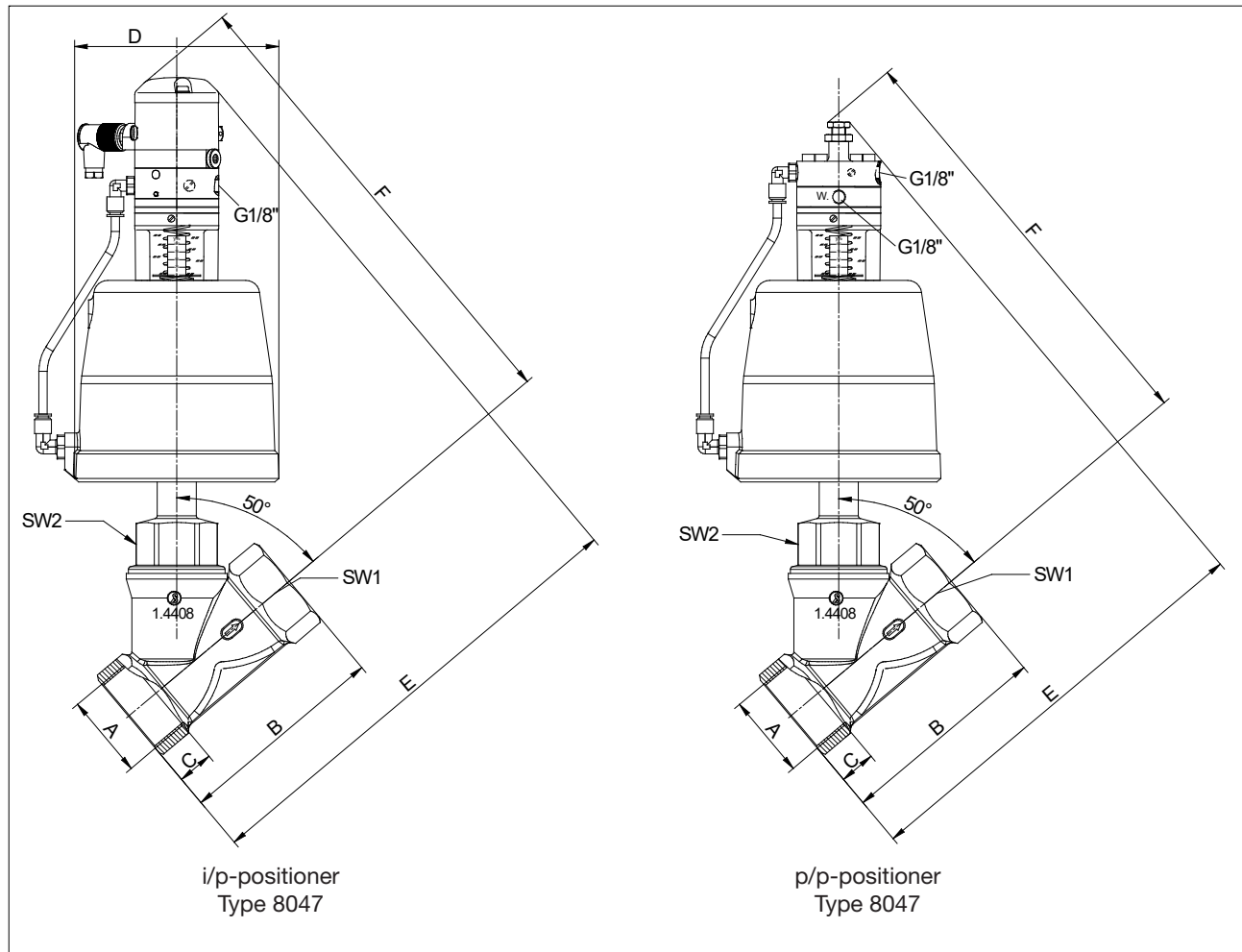
Dimensions and Weights



DN	Actuator	A G/NPT	B	C	D	E	F	I	SW1	SW2	Weight (kg)
50	125	2"	150	26	146	375	381	105	68	52	6,6
65	125	2 1/2"	180	30	146	400	400	105	85	36	8,8
80	125	3"	214	33	146	465	435	105	100	46	12,8

Dimensions in mm

Dimensions and Weights



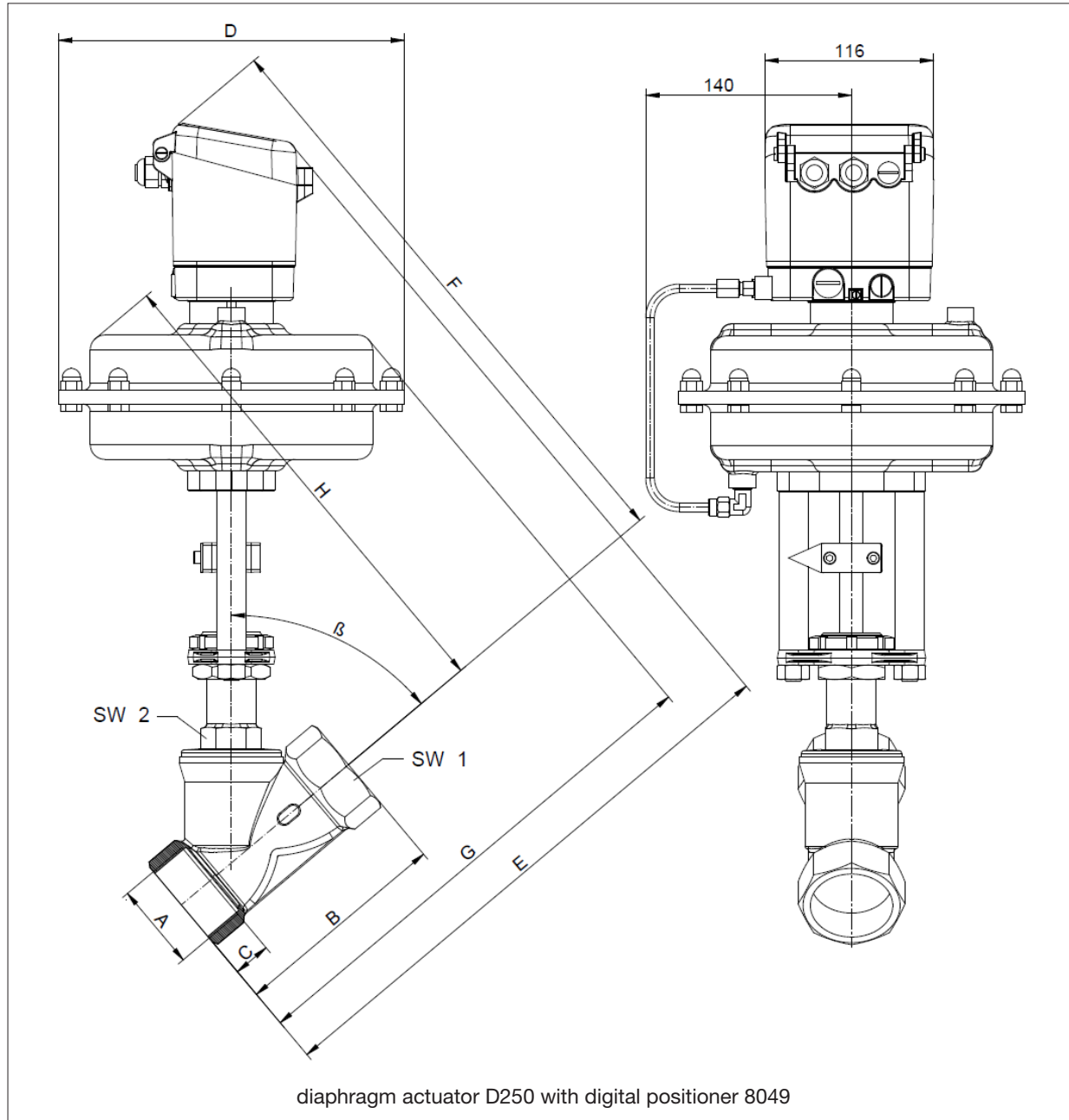
DN	Actuator	A G/NPT	B	C	D	E		F		I	SW1	SW2	Weight (kg)	
						Positioner p/p	Positioner i/p	Positioner p/p	Positioner i/p				p/p	i/p
50	125	2"	150	25,7	146	305	336	308	340	105	68	52	5,9	6,2
65	125	2 1/2"	180	30,2	146	327	357	322	354	105	85	36	8,1	8,4
80	125	3"	214	33,3	146	403	435	347	378	105	100	46	12,1	12,4

Dimensions in mm

Angle Seat Control Valve 7020

diaphragm actuator with integrated positioner

Dimensions and Weights



DN	A	B	C	D	E	F	G	H	SW1	SW2	Angle β	Weight kg
15	G 1/2"	65	15	238	340	350	285	280	25	30	50°	15,6
20	G 3/4"	75	16,3	238	350	360	295	290	31	30	50°	15,7
25	G 1"	90	19,1	238	360	370	305	300	39	30	50°	15,9
32	G 1 1/4"	110	21,4	238	370	385	315	310	48	30	50°	16
40	G 1/2"	120	21,4	238	380	395	325	320	55	30	50°	16,2
50	G 2"	150	25,7	238	410	410	350	335	68	36	50°	16,5
65	G 2 1/2"	180	30,2	238	425	420	370	350	85	36	50°	16,9
80	G 3"	214	33,5	238	475	410	410	355	100	41	45°	19,4

Dimensions in mm